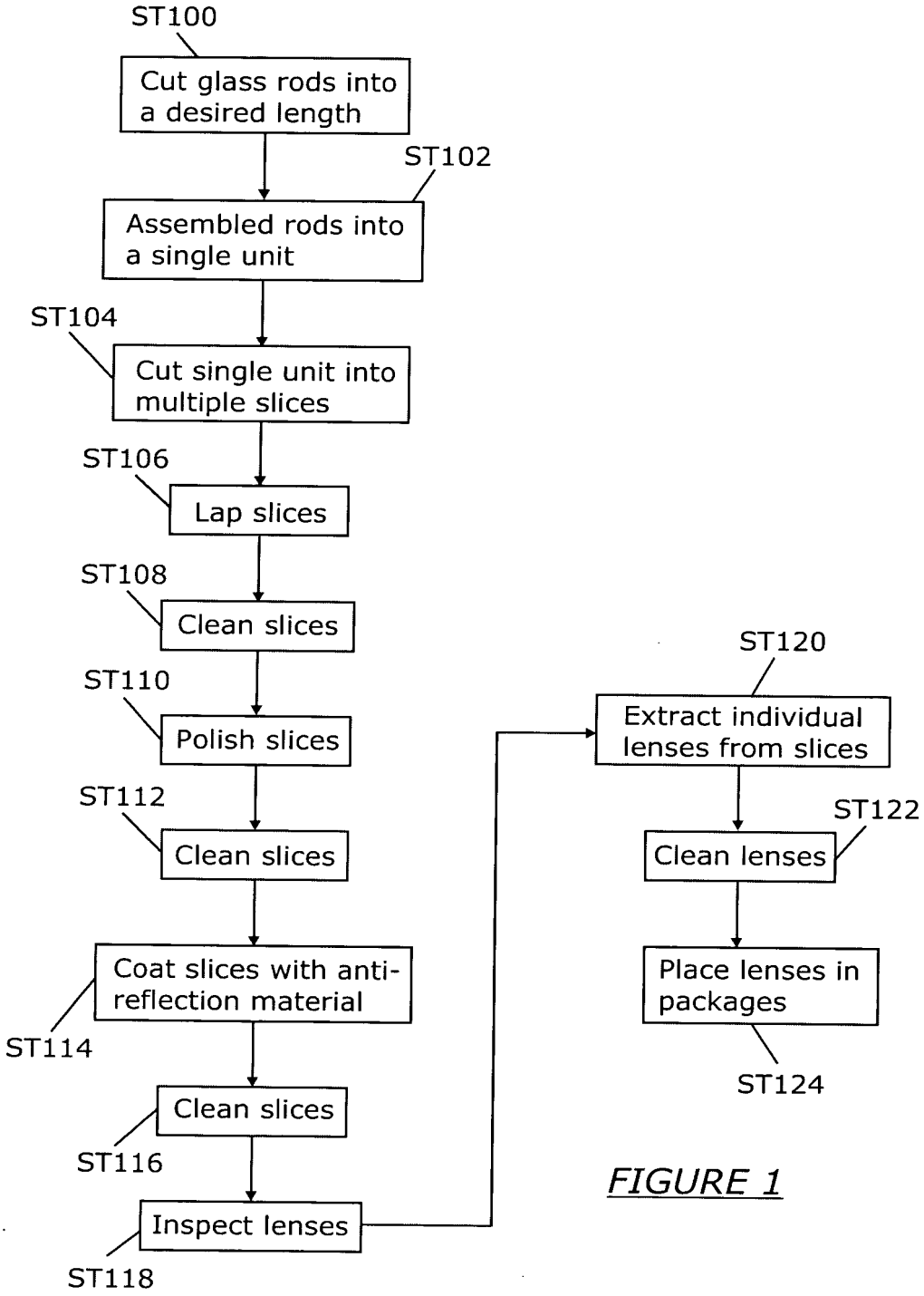
ST100
Cut glass rods into a desired length
ST102
Assembled rods into a single unit
ST104
Cut single unit into multiple slices
ST106
Lap slices
ST108
Clean slices
ST110
Polish slices
ST112
Clean slices
Coat slices with anti-reflection material
ST114
Clean slices
ST116
Inspect lenses
ST118
ST120
Extract individual lenses from slices
ST122
Clean lenses
Place lenses in packages
ST124

FIGURE 1

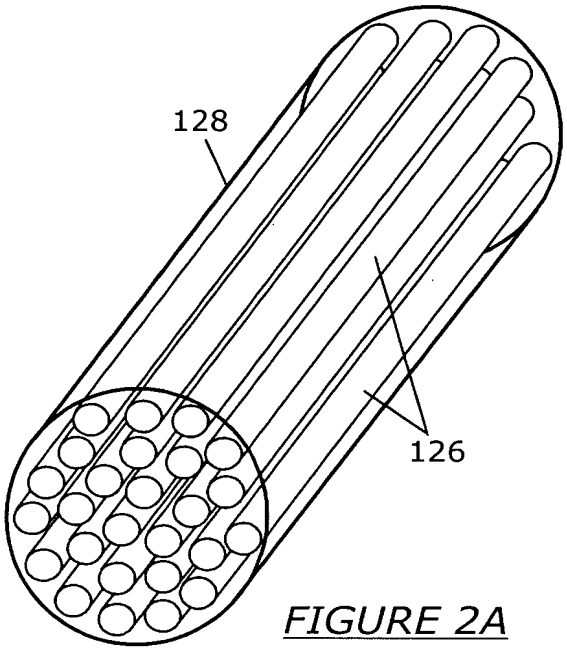

FIGURE 2A

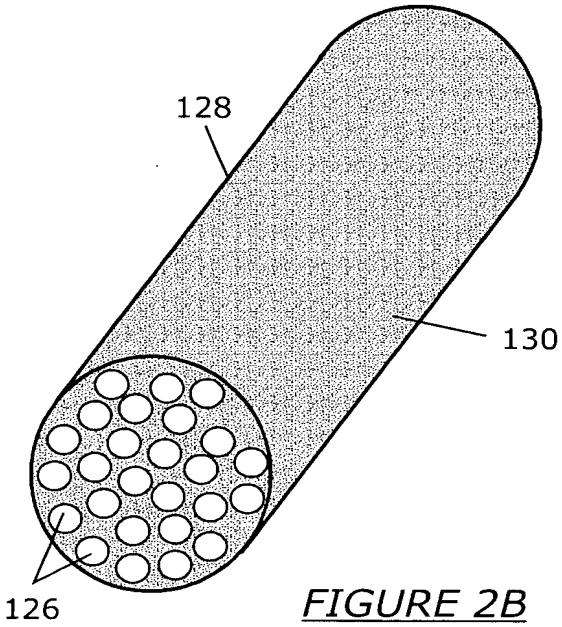

FIGURE 2B

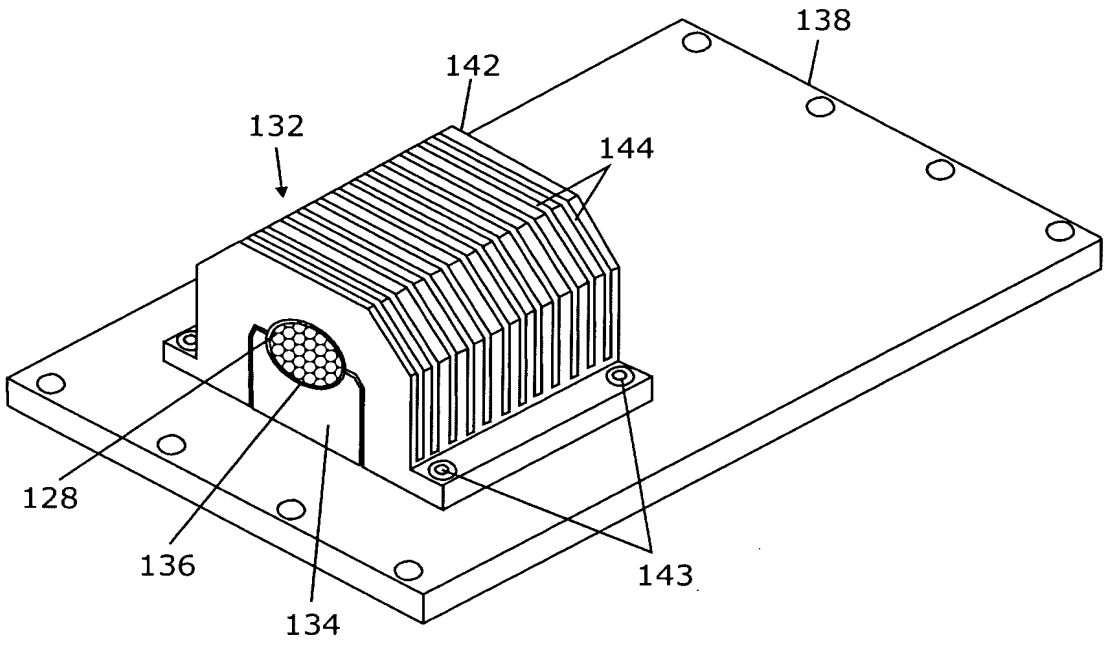

FIGURE 3A

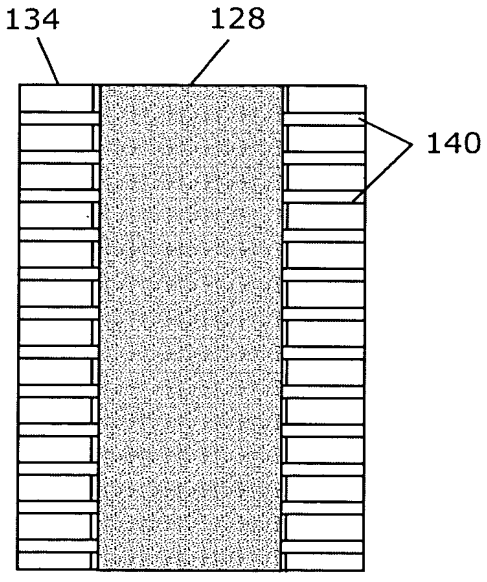

FIGURE 3B

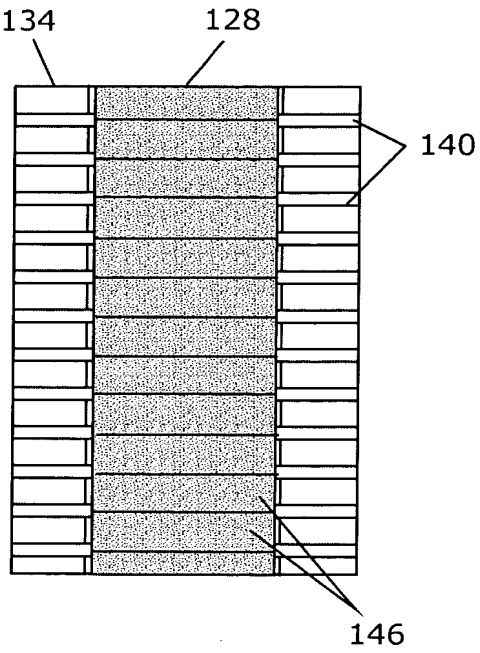

FIGURE 3C

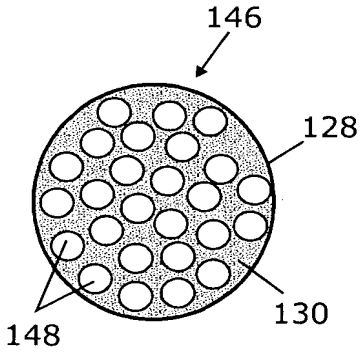

FIGURE 3D

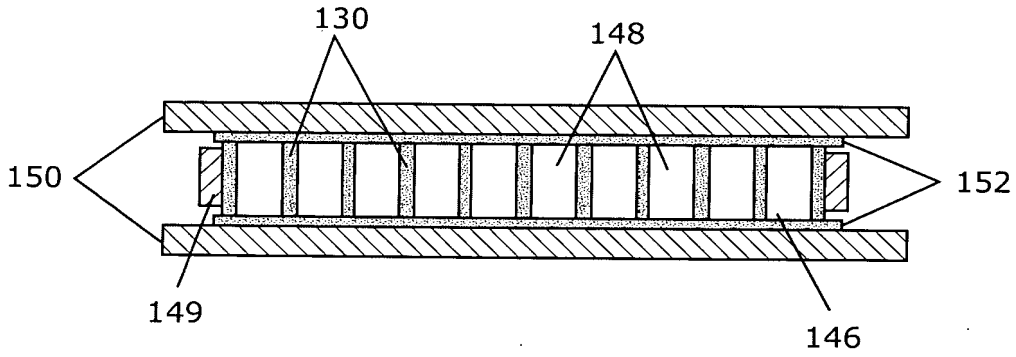

FIGURE 4

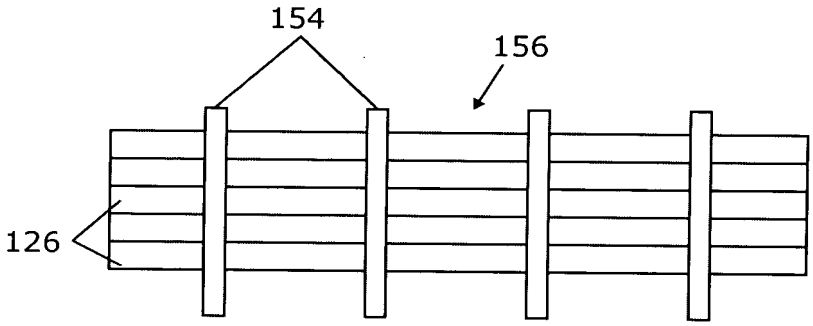

FIGURE 5A

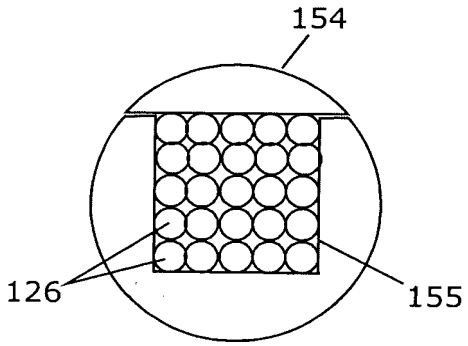

FIGURE 5B

Docket: 6969.004

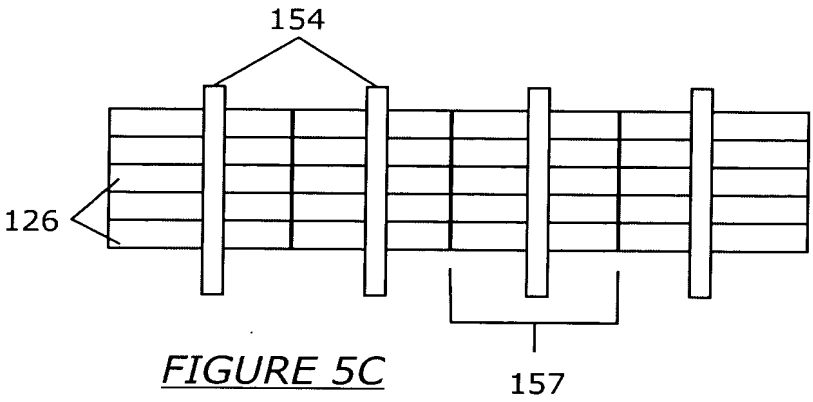

FIGURE 5C

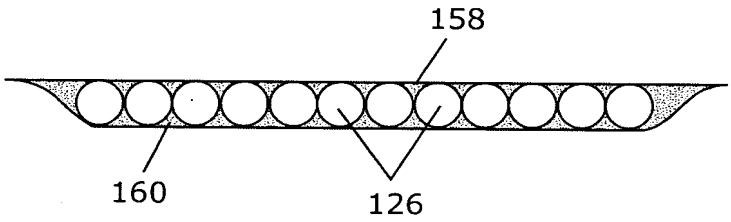

FIGURE 6A

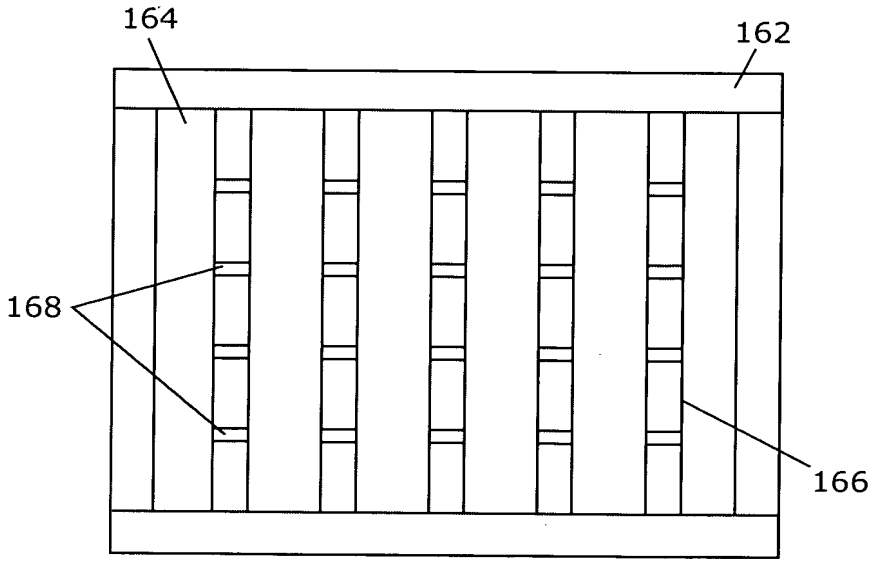

FIGURE 6B

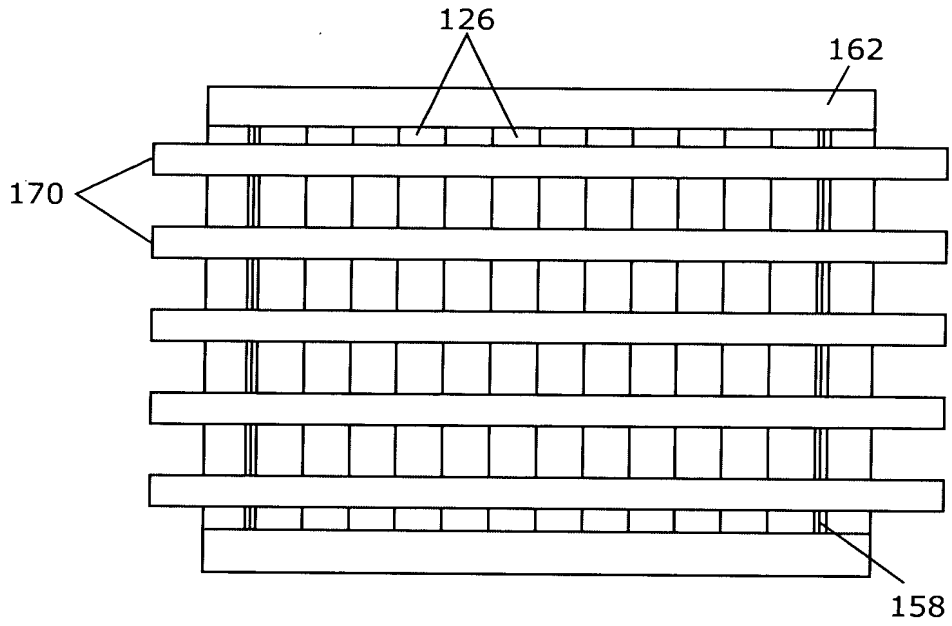

FIGURE 6C

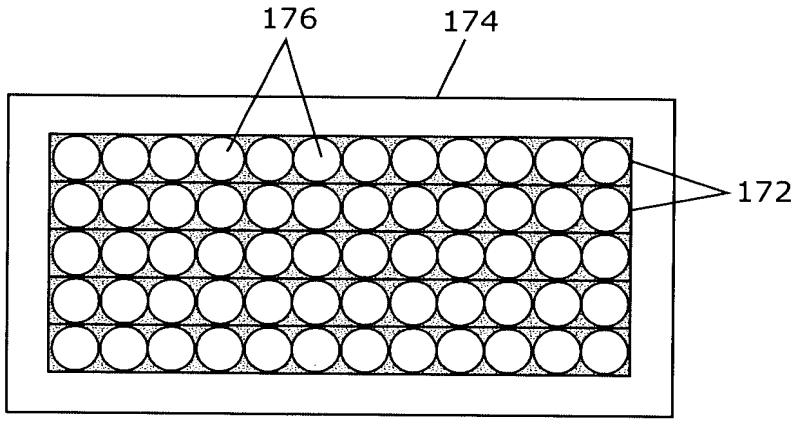

FIGURE 6D

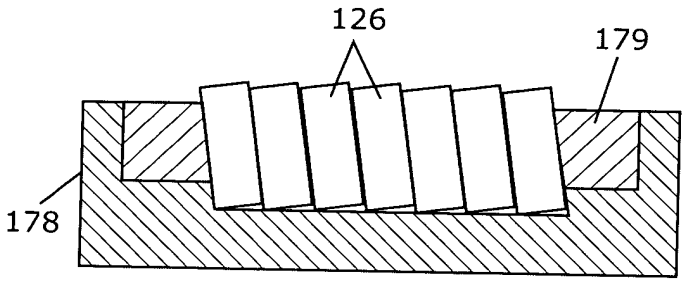

FIGURE 7A

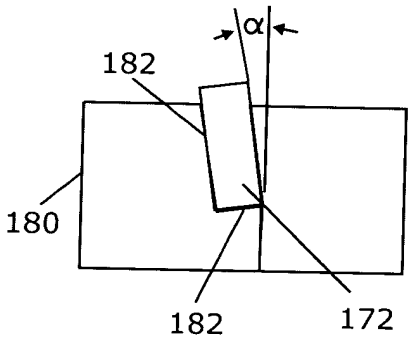

FIGURE 7B

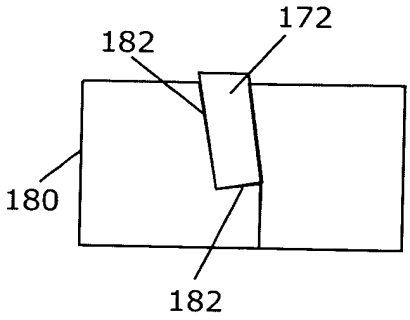

FIGURE 7C

Patent Application 2004